

भारत सरकार Govt. of India श्रम एवं रोजगार मंत्रालय Ministry of Labour & Employment खान सुरक्षा महानिदेशालय Directorate-General of Mines Safety



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Dhanbad, dated: 19 / 03 /2014

To

The Owner, Agent and Manager of all Mines

Subject: Take 5 (Personal Risk Assessment)

Take 5 (Personal Risk Assessment) is a simple process to ensure that all work activities are given a final check to identify and control any potential hazards that may have not already been addressed prior to commencement of activities. This process is being used successfully by different industries including mining industry in many countries. Take 5 is to complement the "Risk Assessment" process but does not replace it.

The Take 5 process consists of the following five steps:

| 1. | Stop, step back, observe | Observe the work area and surrounding location for |
|----|--------------------------|--|
| | | hazards. |

| 2. | Think through the task | Consider the sequence of steps involved in carrying | | | | | |
|----|------------------------|---|--|--|--|--|--|
| | | out the task from start to finish. | | | | | |

| 3. | Identify any hazards | Identify the hazards associated with the task including any present in the immediate and surrounding work | | | | | | |
|----|----------------------|---|--|--|--|--|--|--|
| | | area, and hazards generated by the task. | | | | | | |

| 4. | Control the hazards | If the hazard is not controlled and the work area not | | | | | | |
|----|---------------------|---|--|--|--|--|--|--|
| | | safe - do not start work, report to your superior | | | | | | |
| | | official to review the risk assessment. | | | | | | |

| 5. | Complete the task | Once | all | control | measures | have | been | safely |
|----|-------------------|----------------------------------|-----|---------|----------|------|------|--------|
| | | implemented – commence the task. | | | | | | |

A simple, user friendly "Take 5 Card" is attached which can be gainfully utilized from the very beginning to the end of any task, just by making tick(/) mark in "Yes" or "No" column from top. Use of this card by frontline supervisors/work persons before the commencement of any mining activity shall go a long way in accident prevention and control activity in mines.

Yours faithfully,

Director General of Mines Safety

TAKE 5 (Personal Risk Assessment) STOP! THINK THROUGH THE TASK Yes No Am I clear on what the task is? Do I have the required skills, training and licenses for the task? Is there a Safe Operating Procedure available? Is a work permit and/or an authority to work required? Is my equipment correct for the task and in good working order? Do I have the correct personal protective equipment? LOOK FOR HAZARDS 1 Atmospheric Weather extremes, high humidity, dust, dangerous gases lack of oxygen... 2 Chemical Acids, bases, solvents, heavy metals, poisons, particulates, fumes, vapours... 3 Electrical Electrocution, faulty wiring or equipmentearthing points, static shocks... 4 Environmental Confined spaces, poor lighting, loud noise, temperature, poor ventilation... 5 External Traffic other workers, general public. 6 Fire/Explosions Open flames combustible materials, electrical arching, chemical reactions... 7 Gravitational Falls, slips, trips, falling objects. 8 Mannual Handling Lifting, pulling, pushing, twisting, awkward positions, changes in levels Impact, entangement, stabbing, crushing, suction, abrasions, protrusions... 9 Mechanical 10 Pressure Air, water, oil, gas, vaccums, high/low pressures 11 Radiation UV, Infra-red, lasers, X-rays, sunlight... 12 Thermal Hot or cold surfaces, hot or cold liquids, steam, friction... ASSESS THE HAZARDS What is the risk level? E=Extreme H=High M=Moderate L=Low SEE YOUR SUPERVISOR AND/OR COMPLETE/UPDATE SAFE OPERATING PROCEDURE MAKE THE HAZARDS SAFE Are all hazards removed or at a low risk level? Where needed have I updated the Safe Operating Procedure for this task? Does this all feel right?

DO NOT START THE TASK! COMPLETE A HAZARD REPORT AND SEE YOUR SUPERIOR OFFICIAL(S)

COMPLETE THE TASK SAFELY

TAKE 5 (Personal Risk Assessment)

STOP! THINK THROUGH THE TASK

Get the correct

*Information * Procedures/SWMS *Tools & Equipment *Permits

Think About

- *The people/systems affected *Safe access/exits
- *Nearby equipment *Task setup *Environmental impact *Alternative methods

LOOK FOR HAZARDS

Look close Look after look above Look below

What hazards are there?

- *Atmospheric
- *Environmental

*Radiation *Thermal

*Spills

- *Biological *Chemical
- *External *Fire/Explosions *Gravitational
- *Mechanical *Pressure *Psycho-social

*Manual handing

- *Electrical
- What if it?
- *Breaks *Doesn't fit
- *Falls *Lgnites
 - *Jams
- *Leaks
- *Shirfts *Slips

- *Explodes
- What if it is?
- *Sharp

- *Too heavy
- *Poisonous

*Labelled incorrectly

*The wrong one

- *Energised *Hot
- *Pressurised
- *Too big/small

- What if I'm? *Caught in
- *In need of assistance *Struck
- *Too slow *Uninformed

*Confused What if I

- *Make an error
- *Slip/trip

*Inhale *Let go

*Need help

ASSESS THE HAZARDS

- *What is the probability of the event occurring?
- *What are the consequences of the event occurring?
- *Calculate the risk

MAKE THE HAZARDS SAFE

- 1. Eliminate. Completely remove the hazard from the workplace.
- 2. Substitute. Substitute the hazard with something of a lesser risk.
- 3. Isolate. Isolate the hazard from anyone who could be harmed.
- Engineer. Redesign the process or equipment to controlte hazard.
- Administer. Control the hazard by influencing others on how to reduce the risk.
- Personal Protective Equipment (PPE). Use appropriate PPE to protect against the hazard.

COMPLETE THE TASK SAFELY